UG MAS Governor
(UG-8/UG-40 with milliamp speed setting)

Applications

The UG MAS (UG with milliamp speed setting) controls the speed or power of prime movers used for propulsion, locomotives, pumps, and compressors.

The UG MAS speed-setting governor is a generic module. It can be used on most engines with a UG drive.

The UG MAS consists of a standard UG Dial governor equipped with a special cover assembly and a separate electronic driver box.

Standard Features

The UG MAS is a pressure compensated, hydraulic governor designed to accept a standard 4–20 mA electrical current signal to set the speed of the governor.

An internal pump, relief valve, and accumulator system maintain the governor operating pressure. A self-contained sump stores the oil and so reduces the possibility of contamination from outside sources.

Oil flow to and from the governor power cylinder assembly is controlled by a ballhead and pilot-valve assembly. The power cylinder positions the fuel rack, fuel valve, or steam valve of the engine or turbine. Governor stability is provided by an adjustable needle valve and a spring-loaded buffer compensation system.

A separate UG MAS electronic driver box receives the 4–20 mA speed signal. This input signal is set to correspond to the required speed range using two potentiometers. The driver actuates a stepper motor that moves the speeder rod. The position of the speeder rod determines the compression of the speeder spring, which determines the speed set point.

The position of the stepper motor and the speeder rod is fed back to the driver by a position sensor coupled to the motor.

Two potentiometers on the driver box separately set the ramp-up and ramp-down rates of the speed-setting actuator.

A knob on the governor provides a means of manual speed setting. During electrical operation, this manual speed setting follows the electrical speed setting. On loss of electric power, the governor speed remains at the last speed setting. This set point can be changed with the manual speed setting.

Speed Droop permits load division and balancing among prime movers operating in parallel to drive a common shaft. Speed droop can be set with a knob on the front panel.

A Minor Alarm contact on the driver box can be used to limit the maximum speed setting (for example, in case of low lube oil pressure or high cooling temperature). This reduced speed setting is adjustable with a potentiometer in the driver.

Mechanical end stops for the minimum and maximum speed are easily adjustable.
Optional Features

For quick starts, a booster servo motor is available to supply immediate oil pressure to the governor. This conserves engine starting air.

Various base assemblies are available to conform to the engine or turbine manufacturer's specifications.

An energize or de-energize solenoid shutdown device is available for engine protection. Air, oil, or water shutdown devices are not compatible with this speed setting mechanism.

Specifications

Electronic Driver Box
- Power Supply: 24 Vdc nominal (18–32 Vdc)
- Current Signal: 4–20 mA into 250 Ω
- Connection: 13-contact terminal strip
- Accuracy: within 2% of speed range
- Linearity: within 2% of speed range
- Temperature: −30 to +70 °C (−22 to +158 °F)

Governor
- Speed Range: 375–1500 rpm; adjustable between 350 and 1000 rpm
- Ramp-up Rate: adjustable from 0.2 s/100 rpm to 1.5 s/100 rpm
  a control knob on the governor provides manual speed setting

Governor Drive
- Input Shaft: keyed or 5/8–36 serrated for UG8
  keyed or 1.125–48 serrated for UG40
- Rotation: clockwise or counterclockwise
- Drive Shaft Power: (see table below)

Work Output
- Terminal Shaft and Work Capacity: (see table below)
  - Work Capacity: When making connection to the engine or turbine linkage, use 2/3 of the available governor terminal shaft travel between no load and full load. Split overtravel at each end to ensure that the governor can shut down and give maximum fuel.

Hydraulic System
- Oil: self contained sump (2 qt/1.9 L for UG8 and 6 qt/5.7 L for UG40 capacity).
  SAE 10 to 50 weight is recommended with a viscosity of 100 to 300 SSU, 15 to 70 CTS.
- Operating Temperature: continuous operating temperature is 60 to 93 °C (140 to 200 °F). Consult Woodward when operating beyond these limits.

Control Characteristics
- Steady State Speed Band: ±0.25% of rated speed (under normal operating conditions)
- Ballhead Assemblies: spring-driven vibration-damping type. Available in undamped natural frequencies of 50, 70, 100, or 150 cpm
- Pilot Valve Porting: 8 round or 2 slotted
- Pilot Valve Bushing: rotating integrally with governor drive

Technical Manual
- Type: 36063

UG MAS Specifications

<table>
<thead>
<tr>
<th>Type</th>
<th>5.7</th>
<th>8</th>
<th>12.8</th>
<th>40</th>
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<tbody>
<tr>
<td>Work Capacity [N·m (lb·ft)]</td>
<td>7.1 (5.2)</td>
<td>13.2 (9.7)</td>
<td>15.9 (11.7)</td>
<td>78.0 (57.5)</td>
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<tr>
<td>Internal Hydraulic Pressure [kPa (psi)]</td>
<td>827 (120)</td>
<td>827 (120)</td>
<td>1034 (150)</td>
<td>1724 (250)</td>
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<tr>
<td>Drive Power Requirement [kW (hp)]</td>
<td>0.25 (0.33)</td>
<td>0.25 (0.33)</td>
<td>0.25 (0.33)</td>
<td>0.37 (0.5)</td>
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<tr>
<td>Weight [kg (lbs)]</td>
<td>22.7 (50)</td>
<td>22.7 (50)</td>
<td>22.7 (50)</td>
<td>46.3 (100)</td>
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<tr>
<td>Output</td>
<td>42° rotary</td>
<td>42° rotary</td>
<td>42° rotary</td>
<td>38° rotary</td>
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<tr>
<td>Terminal Shaft Dimension</td>
<td>0.500-36 serration</td>
<td>0.500-36 serration</td>
<td>0.500-36 serration</td>
<td>0.750-48 serration</td>
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</table>
UG8D MAS Governor Dimensions
(Do not use for construction)

UG40D MAS Governor Dimensions
(Do not use for construction)
UG MAS Driver Box
(Do not use for construction)